SEIKO

Cal. 2906A				Characteristics Casing diameter: 18.00 \$\phi\$ mm Maximum height: 5.35 mm Vibrations per hour: 28,800 Automatic and auxiliary hand winding with sweep second Calendar (day & date) Instant setting device for day & date calendar Bilingual change-over system for day of week "Diashock" Shock resistant device			
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Catalog No.

Style Name Calibre No. lewels 2906A 17j PART NAME PART NAME PART NO. PART NO. 014 417 Diashock spring 112710 Barrel & train-wheel bridge Center wheel bridge 014 433 Diashock upper frame 122 710 Pallet cock 014 474 Diashock lower frame 161 710 Diashock hole jewel with frame 014 475 Balance cock 171 710 Framework for automatic device 023 037 Date jumper pin 193 710 023 658 Stud pin with ball-bearing Crown wheel pin Complete barrel with arbor 027 929 205 710 213 710 Barrel arbor 022 257 Yoke screw 022 282 Minute wheel bridge screw Center wheel & pinion 221 710 Cannon pinion 022 282 Date dial guard screw 225 711 ☆ 022 421 Case screw 231 710 Third wheel & pinion Fourth wheel & pinion 022 470 Barrel & train wheel bridge screw 241 711 Center wheel bridge screw Sweep second pinion 022 470 245 710 251 710 Escape wheel & pinion 022 470 Pallet cock screw 022 470 Balance cock screw 261 710 Minute wheel 022 490 Screw for oscillating weight 271 711 Hour wheel Framework screw for automatic 282 710 Clutch wheel 022 491 device with ball-bearing Winding pinion 283 710 022 764 284 710 Crown wheel Dial screw 285 710 Ratchet wheel Jewelled pallet fork & staff 301 710 Balance complete with stud 311 710 315 710 Balance staff 341 711 Regulator 345 710 Stud holder 354 710 Winding stem Setting lever 383 710 384 710 Yoke (Clutch lever) Yoke spring (Clutch lever spring) 385 710 387 710 Minute wheel bridge 388 710 Setting lever spring 390 710 Setting lever axle 396 710 Friction spring for sweep second 401 581 Mainspring with slipping attachment 427 710 Click lever 500 710 Oscillating weight 505 710 Transmission wheel 831 710 Pawl lever with jewel 837 710 Pawl lever holder ☆801 584 Date dial 803710 Setting wheel lever complete 808 711 Date dial guard Date jumper 810711 817 710 Intermediate date wheel 867 710 Day-date driving wheel ☆870810 Day star with dial disk ☆884 783 Holding ring for dial ☆884 784 963 710 Snap for day star with dial disk 986 710 Day-date corrector wheel rocking lever 011 151 Upper hole jewel for transmission wheel Lower hole jewel for transmission wheel 011 151 011 153 Lower hole jewel for center wheel 011 212 Diashock upper cap jewel 011 212 Diashock lower cap jewel 011 308 Lower hole jewel for third wheel 011 505 Upper hole jewel for escape wheel 011 505 Lower hole jewel for escape wheel 011 505 Upper hole jewel for pallet 011 505 Lower hole jewel for pallet 011 716 Upper hole jewel for center wheel

☆⇔ Please see remarks on the next page. Part numbers in light letters are not shown in photos.

Calibre No.

2906A

Jewels

17j

Style Name

Remarks:

Date dial

\$801 584......Used when both the crown and the date frame are located at **3** o'clock position.

If the date dial is required in any other type, specify ① Cal. No. ② the crown position
③ the date frame position and ④ the dial No.

Day star with dial disk

\$870.810(English ←→ Spanish, black figures on white background)······Used when both the crown and the day frame are located at 3 o'clock position.

If the day star with dial disk is required in any other type, specify the number printed on the disk.

Holding ring for dial

\$884.783......Used for the dial of 17 ϕ mm and 18 ϕ mm external diameter.

\$834 784 ·······Used for the dial of 19 ømm external diameter.

If the part number of the holding ring for dial is unknown or its shape is different from the above, specify ① Cal. No. ② the case No. and ③ the dial No. when ordering.

Case screw

\$022 421 ······This screw is used by the type of case construction.

1) Specifications

Casing diameter: Height:

18.00 mm 5.35 mm

Vibrations per hour:

28,800

Automatic winding (with hand winding mechanism)

Calendar mechanism: Day & date, bilingual changeover system for the day of the week, instant day and date setting device

2) Features

- Thin automatic day and date lady's watch Having the technically excelled mechanism as with Cal. 2706 which has obtained a worldwide reputation for its high precision mechanism and variety of functions as a lady's watch, this watch offers a greater variety in design by making its movement slimmer than Cal. 2706.
- Movement of highly stabilized time accuracy

This movement is specially designed on the basis of the highly reliable movement mechanism of Cal. 61 series which have been marketed with a reputation on the overseas market.

- Easy-to-use day/date setting device

 The day/date setting can be simply operated by turning the crown clockwise or counterclockwise after pulling out the crown in the 1st click position. At the same time, either of the two languages provided can be easily set to indicate the
- same time, either of the two languages provided can be easily set to indicate the day of the week by the bilingual change-over system.
- Simplified movement structure

A sophisticated design of the watch movement has made it possible to reduce the number of parts and made it possible to adopt the new balance spring holding device. Thus, the simplified movement structure facilitates easy after-servicing.

3) Disassembling and reassembling

Disassembling procedures Figs.: 1 ~ 5 Reassembling procedures Figs.: 5 ~ 1

4) Lubricating

The following marks indicate the types of oil, quantities to be applied and lubricating portions.

Type of oil

- Moebius A
- Moebius V
- SEIKO Watch Oil S-6
- SEIKO Watch Oil S-3

Oil quantity

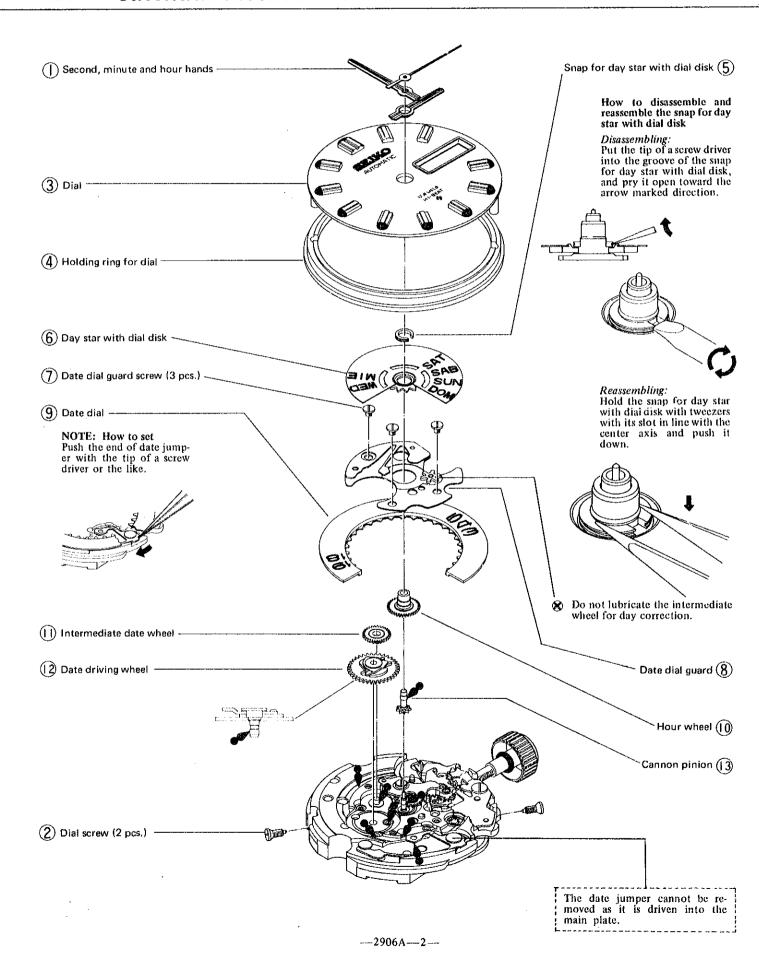
- Liberal quantity
- Normal quantity
- Extremely small quantity

Note: Never lubricate the portions marked &



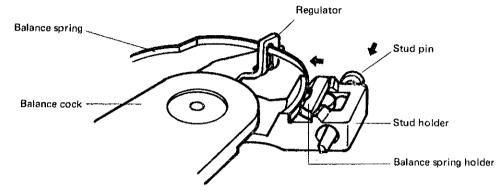


Movement



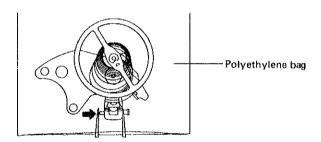
2906A Disassembling and reassembling of the balance spring holding device

This device newly developed by SEIKO is very easy to fix the balance spring terminal. What is more, it always keeps the balance spring horizontally and facilitates repair-servicing.



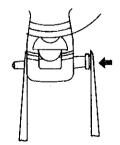
Remarks for disassembling

Push the end of the stud pin to remove. It is recommended to put the balance cock with balance in a polyethylene bag when disassembling, because the pin is liable to spring out.



Remarks for reassembling

(1) Place the outer end of the balance spring to the side of the stud holder as illustrated below, and secure the stud pin to push in firmly.

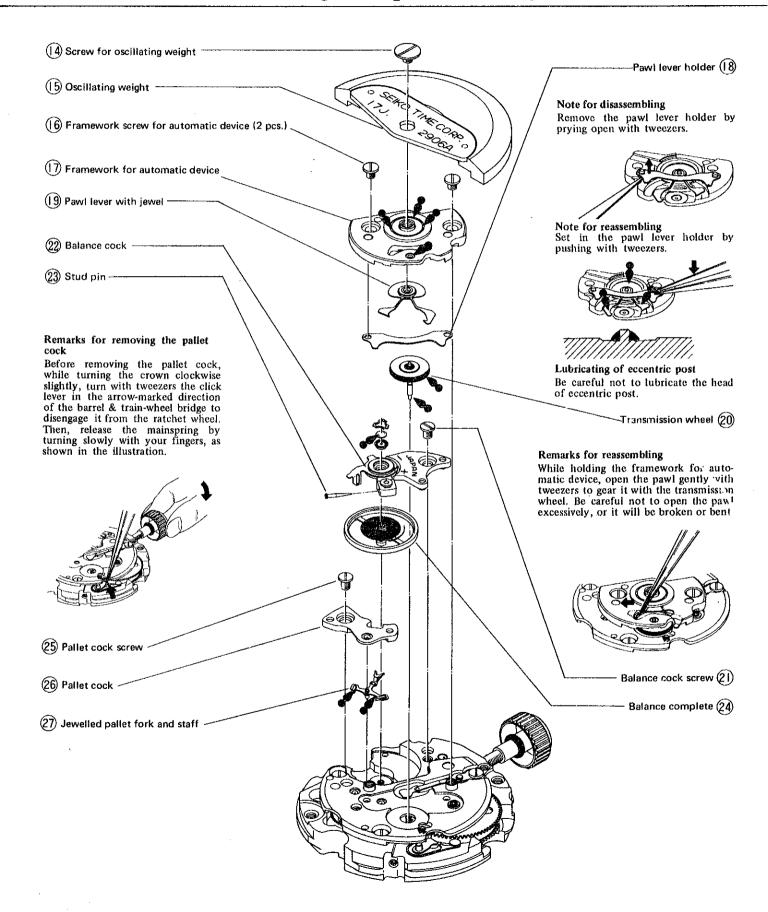


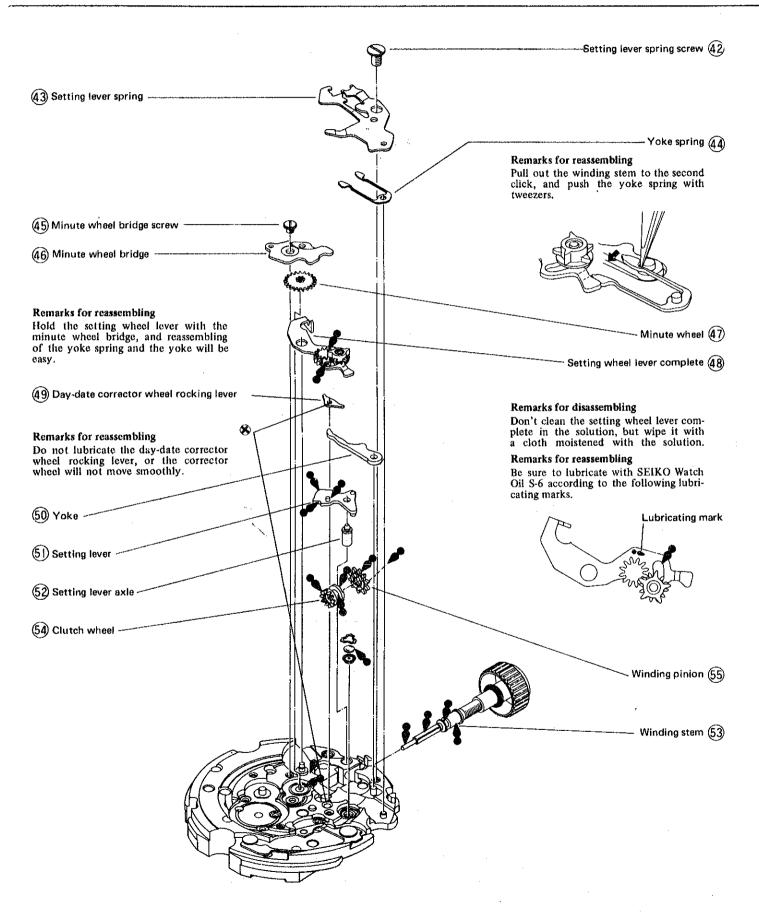
(2) After setting the balance complete, adjust it so that the balance spring always touches not strongly the inner side of the regulator even when the balance is swinging with the mainspring fully wound.

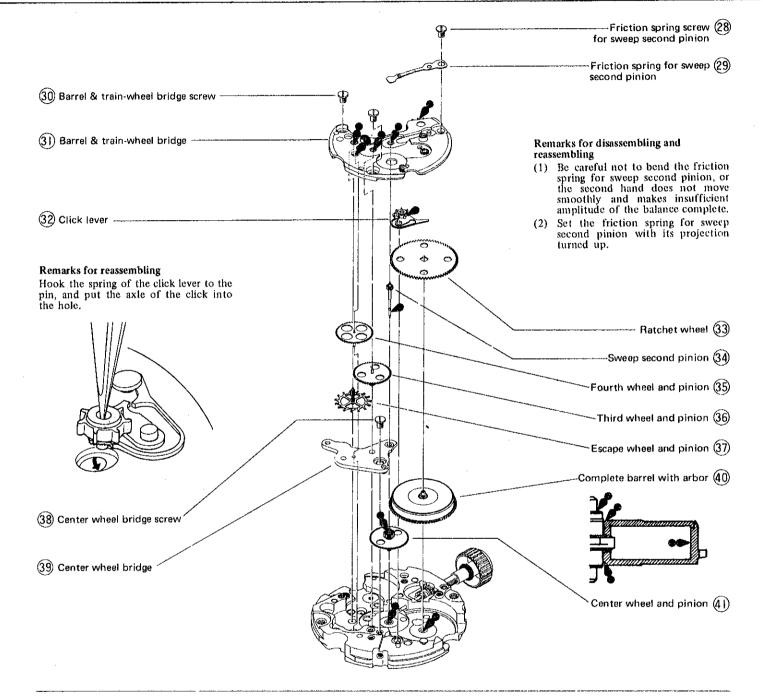


---2906A---3

2906A Automatic winding, escapement and governor mechanism





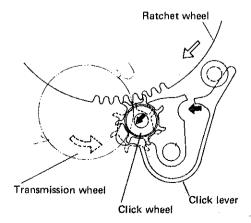


Function of click mechanism

The mainspring is wound through the processes as shown in the diagram. However, the mainspring will run down contrariwise when it is stopped to wind. In order not to run down the wound mainspring, the pawl lever prevents the transmission wheel from turning contrariwise.

In case the automatic winding device is removed, the click wheel stops the ratchet wheel to prevent the ratchet wheel from turning contrariwise.

When the mainspring is unwound, remove the automatic winding device and push the concave of the click lever toward the arrow marked direction , and disengage the click wheel from the ratchet wheel toward the arrowmarked direction as shown in the illustration.



Winding process

(Manual winding) (Automatic winding)

Winding stem

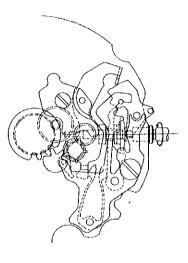
Under the control of the cont

Ratchet wheel

2906A Calendar mechanism

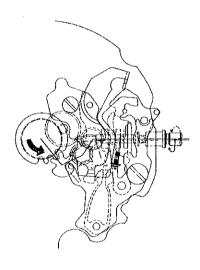
Crown at the normal position (for winding the mainspring)

The winding pinion and clutch wheel gear with each other. By turning the crown, the mainspring can be wound up.



Crown at the first click position (for day/date setting)

The clutch wheel and the setting wheel gear with each other. Thus, rotation of the driving wheel for setting wheel is transmitted to the corrector wheel. At this position, when the crown is turned clockwise, the corrector wheel will move toward the date dial to correct the date. On the other hand, when the crown is turned counterclockwise the corrector wheel will move in the opposite direction to correct the day.



Crown at the second click position (for time setting)

When the setting wheel lever is pushed by the yoke spring, and the driving wheel for setting wheel gears with the minute wheel, the hands can be turned by turning the crown.

