

Calibre No.	4502A	Jewels	25j	Style Name
⇒ Basic Calibre 4500A 25J Catalog No. 45-00-1				



Cal. 4502A



Characteristics

- Casing diameter : 27.00 ϕ mm
- Maximum height : 3.50 mm
- Vibrations per hour : 36,000
- Non-automatic with sweep second
- Calendar (date)
- Instant date changing
- Instant date setting
- Second-setting device
- Micro-adjustor
- "Diashock" Shock Resistant Device
- "Diafix" Oil Lubrication Device



131452



282450



384450



387450



389450



556450



558450



559450



630450



631450



655450



☆801450



802450



803450



808450



809450



810450



811450



812450



817450

012208	012721
2/1	

☆ ⇒ Please see remarks on the next page.

As for all other parts not shown here, please refer to the basic calibre

(Cal. No. 4500A 25J Catalog No. 45-00-1 Green page).

Calibre No. 4502A		Jewels 25j	Style Name	
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PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS	
111450	Barrel bridge	011211	Diafix cap jewel	
123451	Barrel-driven minute pinion bridge	015113	Diafix spring	
131452	Third wheel bridge	556450	Date finger	
161451	Pallet cock	558450	Date finger spring	
171451	Balance cock	559450	Date cam	
205451	Complete barrel with arbor	630450	Date cam jumper	
213451	Barrel arbor	631450	Date cam jumper spring	
221450	Large driving wheel & pinion (off center)	655450	Date cam jumper guard	
225450	Cannon pinion	☆ 801450	Date dial	
226450	Barrel-driven minute pinion with cannon pinion	802450	Date driving wheel	
231451	Third wheel & pinion	803450	Setting wheel lever complete	
240450	Sweep second wheel	808450	Date dial guard	
241451	Fourth wheel & pinion	809450	Date jumper guard	
251451	Escape wheel & pinion	810450	Date jumper	
261450	Minute wheel	811450	Date jumper spring	
271450	Hour wheel	812450	Setting wheel lever spring	
282450	Clutch wheel	817450	Intermediate date wheel	
283450	Winding pinion	012128	Stud screw	
284451	Crown wheel	012204	Pallet cock screw	
285451	Ratchet wheel	012208	Intermediate date wheel screw	
291450	Intermediate setting wheel	012223	Bridge screw	
296450	Intermediate wheel for minute pinion & driving wheel	012226	Third wheel bridge screw	
301450	Jewelled pallet fork & staff	012276	Screw for barrel-driven minute pinion bridge	
310451	Balance complete with stud	012408	Ratchet wheel screw	
315450	Balance staff	012645	Click screw	
331450	Roller with jewel	012720	Dial screw	
341450	Regulator	012721	Date cam jumper guard screw	
344450	Regulator adjusting device	012721	Date dial guard screw	
345450	Stud holder	012721	Date jumper guard screw	
354452	Winding stem	012730	Casing clamp screw	
381650	Click	012735	Minute wheel bridge screw	
382650	Click spring	012735	Setting lever spring screw	
383450	Setting lever	012735	Setting lever axle spring screw	
384450	Yoke (Clutch lever)	012741	Crown wheel ring screw	
385450	Yoke spring (Clutch lever spring)	011535	Upper hole jewel for large driving wheel & pinion (off center)	
387450	Minute wheel bridge	011535	Lower hole jewel for large driving wheel & pinion (off center)	
388450	Setting lever spring	011521	Upper hole jewel for barrel-driven minute pinion	
389450	Setting lever axle spring	011533	Lower hole jewel for barrel-driven minute pinion	
390450	Setting lever axle	011532	Upper hole jewel for 3rd wheel	
391450	Second-setting lever	011532	Lower hole jewel for 3rd wheel	
395450	Micro-adjustor	011321	Upper hole jewel for sweep second wheel	
399450	Casing clamp	011713	Lower hole jewel for sweep second wheel	
401450	Mainspring (self-greasing)	011532	Upper hole jewel for 4th wheel	
481451	Crown wheel ring	011532	Lower hole jewel for 4th wheel	
491540	Dial washer	011535	Upper hole jewel for intermediate wheel of minute pinion & driving wheel	
☆492450	Balance cock washer	011535	Lower hole jewel for intermediate wheel of minute pinion & driving wheel	
☆492451		011505	Upper hole jewel for pallet	
☆493002		011505	Lower hole jewel for pallet	
☆493005	Hour wheel ring	013106	Tube for date cam jumper guard screw	
581450	Balance stop lever	013107	Tube for bridge screw	
717450	Second-setting transmission lever	013107	Tube for 3rd wheel bridge screw	
014293	Diashock upper frame	013190	Tube for setting wheel lever screw	
014294	Diashock lower frame	013191	Tube for barrel-driven minute pinion bridge screw	
014295	Diashock hole jewel with frame	013934	Micro-adjustor pin	
011220	Diashock cap jewel			
014217	Diashock spring			
015311	Diafix upper hole jewel with frame for escape wheel			
015311	Diafix lower hole jewel with frame for escape wheel			

☆ ⇒ Please see remarks on the next page.

Items in light letters are not shown in photos; those parts are interchangeable with the basic calibre

(Cal. No. 4500A 25J Catalog No. 45-00-1 Green page).

Calibre No.

4502A

Jewels

25 j

Style Name

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Remarks:

Balance cock washer ———— Please measure the thickness ————

☆ 492450 **0.015** mm thickness (Rose gilt)

☆ 492451 **0.035** mm thickness (Gilt)

Hour wheel ring ———— Please measure the thickness ————

☆ 493002 **0.03** mm thickness (Rose gilt)

☆ 493005 **0.05** mm thickness (Silver)

Date dial

☆ 801450 Used when both the crown and the date frame are located at **3**o'clock.

If the date dial is required in any other type, specify ① Cal. No. ② the crown position

③ the date frame position and ④ the dial No.