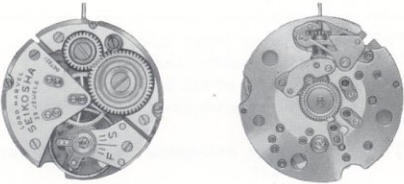


Calibre No.	Jewels 23j	Style Name <i>Seiko Lord Marvel</i>
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	<p>Characteristics</p> <p>Casing diameter : 25.60 ϕ mm Maximum height : 4.40 mm Vibrations per hour : 18,000 Non-automatic with sweep second "Diashock" Shock Resistant Device</p>
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111550	122550	131550	161640	171550	205550	213550	401550	224550		
225550	231550	241550	251570	301640	310550	315570	331610	341550	345550	
261570	271550	281550	282570	283570	284550	285550	381570	382620	383570	384570
385610	387550	388570	451550	456550	446550	466620	481620	491610	014223	
014214	014215	011205	014217	351572						

022259	022352	022255	022150	022751	022553	022361	022652	022850	022754
									$\frac{2}{1}$
022657	022777	022778	022151	022253	022451				$\frac{2}{1}$

Calibre No.		Jewels	Style Name	
		23j	<i>Seiko Lord Marvel</i>	
PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS	
111550	Barrel bridge	022657	Setting lever spring screw	
122550	Center wheel bridge	022751	Stud holder screw	
131550	Third wheel bridge	022754	Minute wheel bridge screw	
161640	Pallet cock	022754	Lower end-piece screw for 3rd wheel	
171550	Balance cock	022754	Lower end-piece screw for escape wheel	
205550	Complete barrel with arbor	022754	Lower end-piece screw for pallet	
213550	Barrel arbor	022777	Upper end-piece screw for 3rd wheel	
224550	Center wheel & pinion with cannon pinion	022777	Upper end-piece screw for escape wheel	
225550	Cannon pinion	022778	Upper end-piece screw for sweep second wheel	
231550	Third wheel & pinion	022850	Setting lever screw	
241550	Sweep second wheel & pinion	011105	Upper hole jewel for center wheel	
251570	Escape wheel & pinion	011105	Lower hole jewel for center wheel	
261570	Minute wheel	011616	Upper hole jewel for 3rd wheel	
271550	Hour wheel	011616	Lower hole jewel for 3rd wheel	
281550	Setting wheel	011405	Upper hole jewel for sweep second wheel	
282570	Clutch wheel	011614	Upper hole jewel for escape wheel	
283570	Winding pinion	011614	Lower hole jewel for escape wheel	
284550	Crown wheel	011503	Upper hole jewel for pallet	
285550	Ratchet wheel	011503	Lower hole jewel for pallet	
301640	Jewelled pallet fork & staff	023151	Tube for bridge screw	
310550	Balance complete with stud			
315570	Balance staff			
331610	Roller with jewel			
341550	Regulator			
345550	Stud holder			
351572	Winding stem			
381570	Click			
382620	Click spring			
383570	Setting lever			
384570	Yoke (Clutch lever)			
385610	Yoke spring (Clutch lever spring)			
387550	Minute wheel bridge			
388570	Setting lever spring			
401550	Mainspring (self-greasing)			
446550	Bearing plate for sweep second wheel			
451550	Upper end-piece for 3rd wheel			
451550	Upper end-piece for sweep second wheel			
451550	Upper end-piece for escape wheel			
456550	Lower end-piece for 3rd wheel			
456550	Lower end-piece for escape wheel			
466620	Lower end-piece for pallet			
481620	Crown wheel ring			
491610	Dial washer			
014223	Diashock upper frame			
014214	Diashock lower frame			
014215	Diashock hole jewel with frame			
011205	Diashock cap jewel			
014217	Diashock spring			
022150	Stud screw			
022151	Bearing plate screw for sweep second wheel			
022253	Dial screw			
022255	Pallet cock screw			
022259	Bridge screw			
022352	Center wheel bridge screw			
022361	Ratchet wheel screw			
022451	Case screw			
022553	Crown wheel screw			
022652	Click screw			

Items in light letters are not shown in photos.