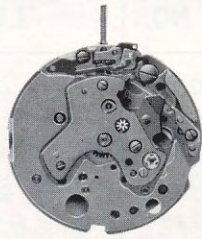
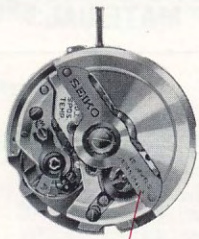


Calibre No. 5641A ⇨ Basic Calibre 5646A 25J Catalog No. 56-46-1	Jewels 25j	Style Name
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Cal. 5641A

Characteristics

- Casing diameter : 25.60^φ mm
- Maximum height : 4.50 mm
- Vibrations per hour : 28,800
- Automatic and auxiliary hand winding with sweep second
- Second-setting device
- Micro-adjustor
- "Diashock" Shock Resistant Device
- "Diafix" Oil Lubrication Device



387561



388562



509558



808561



022457

$\frac{2}{1}$

Calibre No.		Jewels	Style Name	
5641A		25j		
⇒ Basic Calibre 5646A 25J Catalog No. 56-46-1				
PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS	
112564	Barrel & train-wheel bridge	022373	Pallet cock screw	
161561	Pallet cock	022454	Screw for reverser idler bolt	
171562	Balance cock	022457	Yoke screw (Clutch lever screw)	
189560	Transmission wheel bridge	022458	Screw for oscillating weight	
205560	Complete barrel with arbor	022467	Ratchet wheel screw	
213560	Barrel arbor	022484	Bridge screw	
220560	Large driving wheel & pinions	022486	Minute wheel bridge screw	
225560	Cannon pinion	022662	Setting lever spring screw	
231560	Third wheel & pinion	022667	Second-setting lever screw	
241560	Sweep second wheel & pinion	022753	Date dial guard screw	
251561	Escape wheel & pinion	022761	Dial screw	
261560	Minute wheel	011123	Upper hole jewel for barrel	
271611	Hour wheel	011142	Lower hole jewel for barrel	
282560	Clutch wheel	011147	Upper hole jewel for large driving wheel & pinions	
283560	Winding pinion			
285561	Ratchet wheel	011147	Lower hole jewel for large driving wheel & pinions	
301561	Jewelled pallet fork & staff	011323	Lower hole jewel for 3rd wheel	
310561	Balance complete with stud	011423	Lower hole jewel for escape wheel	
315560	Balance staff	011503	Upper hole jewel for pallet	
331560	Roller with jewel	011503	Lower hole jewel for pallet	
341564	Regulator	011159	Upper hole jewel for transmission wheel	
344562	Regulator adjusting device	011159	Lower hole jewel for transmission wheel	
345612	Stud holder	011151	Upper hole jewel for differential wheel	
354560	Winding stem	011133	Lower hole jewel for differential wheel	
361560	Second-setting lever spring	011147	Lower hole jewel for 1st reverser idler	
367560	Minute wheel spring	023179	Tube for minute wheel bridge screw	
381560	Click	023180	Tube for bridge screw (Cylinder type)	
☆383560	Setting lever	023184	Tube for bridge screw (Recessed type)	
☆383561				
☆383562				
384560	Yoke (Clutch lever)			
385560	Yoke spring (Clutch lever spring)			
387561	Minute wheel bridge			
388562	Setting lever spring			
390560	Setting lever axle			
391561	Second-setting lever			
401565	Mainspring with slipping attachment			
014363	Diashock upper frame			
014384	Diashock lower frame			
014365	Diashock hole jewel with frame			
011210	Diashock cap jewel			
014317	Diashock spring			
015421	Diafix upper hole jewel with frame for 3rd wheel			
015411	Diafix upper hole jewel with frame for escape wheel			
011206	Diafix cap jewel			
015113	Diafix spring			
505560	Transmission wheel			
509558	Oscillating weight with ball-bearing			
531560	Differential wheel			
848560	First reverser idler			
851560	Second reverser idler			
854560	Reverser idler bolt			
803560	Setting wheel lever complete			
808561	Date dial guard			
812560	Setting wheel lever spring			
☆884566	Holding ring for dial			
022150	Stud screw			
022252	Transmission wheel bridge screw			
022257	Yoke spring screw (Clutch lever spring screw)			

☆ ⇒ Please see remarks on the next page.

Items in light letters are not shown in photos; those parts are interchangeable with the basic calibre

Calibre No.

5641A

Jewels

25j

Style Name

⇒ Basic Calibre 5646A 25J Catalog No. 56-46-1

Remarks :

Setting lever

There are three types of setting levers, used according to the dial diameter. Select the suitable setting lever by referring to the shapes indicated in the photos and fig. 1.

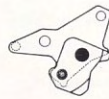
When a setting lever unsuitable for the dial diameter is used, the winding stem cannot be pulled out or the movement cannot be assembled in the case. Pay attention to this point (refer to fig. 2).

When the dial is round, the number of the setting lever differs (listed below) according to the dial diameter.

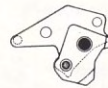
- (Dial diameter) 25.5~26.5φmm.....☆383561
- (") 27.5~28.5φmm.....☆383560
- (") 29.5~30.5φmm.....☆383562

If the number of the setting lever is unknown or when placing an order for a setting lever other those mentioned above, specify ① Cal. No. and ② the dial No.

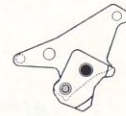
[fig. 1]



☆383560



☆383561

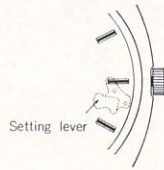


☆383562

[fig. 2]

When the setting lever is too small

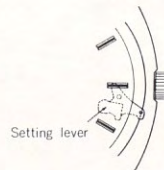
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Setting lever is hidden under the dial and the winding stem cannot be pulled out.

When the setting lever is too large

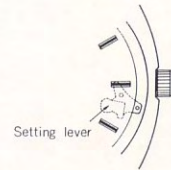
×



Blocked by the setting lever, the movement cannot be assembled in the case.

Correct

○



End of the setting lever is located between the dial and the case.

Holding ring for dial ——— Measure the total thickness and the outside diameter ———

☆884566.....1.78mm total thickness and 29.1φmm outside diameter.

If the holding ring for dial is required in any other type, specify ① Cal. No. and ② the dial No.